

25 KPIs

FOR MANUFACTURING

COMMONLY USED METRICS



1.
Sales



2.
Quality



3.
Production



4.
Labor Cost



5.
Delivery
Performance



6.
Total Cost



7.
Material Cost



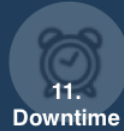
8.
Safety



9.
Reject/Scrap



10.
Equip. Utilization



11.
Downtime



12.
Cycle Time

EXAMPLES FROM OUR CLIENTS



13.
Overtime



14.
Backlog



15.
On Time
Delivery



16.
Maintain
Inventory



17.
Safety
Near Misses



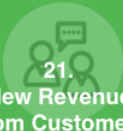
18.
Stock Outs



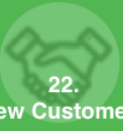
19.
Turnover



20.
YTD Sales



21.
New Revenue
From Customers



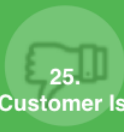
22.
New Customers



23.
Training Hours



24.
Internal Quality



25.
of Customer Issues

Source:

<http://www.schencksc.com/manufacturing-survey>

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